

PROBOS-RESINAS E PLÁSTICOS, S.A.

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TECHNICAL DATA SHEET

ProWood

PVC Edgebanding

Chemical characteristics : Semi hard PVC Barium / Cadmium free stabilised

Physical state : Solid

Commercial designation

Thick and rigid edge with a thru and thru wood effect or ProWood.

Produced in multiple combinations of woodgrains and other patterns reproductions.

Product identification - 0 - PVC.

Range identification - 9 - ProWood.

Available surface finishes

2 - Smooth

3 - Wood Tick

4 - Top Face

8 - Ash Pore

A - AS / Lluvia

Thickness

Thicknesses available from 2.00mm up to 5.00mm with ± 0.1 mm tolerance.

Width

From 18mm up to 45mm with ± 0.5 mm tolerance.

Scratch resistance

For scratch test specified resistance is 1,5Kg, according to ISO 1518 (adapted).

Note: Applicable only for printed material.

Gloss

The specified gloss, determined by ISO 2813, is as follows (equipment reading angle = 60°):

Woodgrains

Surface finish 2, 3 and 4 - Gloss = 13 ± 4 u.b.

Surface finish 8 - Gloss = 8 ± 3 u.b.

Surface finish A - Gloss = 14 ± 2 u.b.

Surface finish 2 (high gloss) - Gloss = 55 ± 10 u.b.

Surface finish 3, 4 and A (high gloss) - Gloss = 45 ± 10 u.b.

Surface finish 8 (high gloss) - Gloss = 35 ± 10 u.b.

Proadec

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Hardness

The specified value is 77 ± 2 Shore D, according to the standard ASTM D2240 and ISO 868 (minimum thickness = 3mm).

Dimensional stability

During 1 hour at 80°C the shrinkage is < 1.5%, according to the standard DIN 53377.

Density

Range between 1.4 and 1.5 according to the standard DIN 53479.

Water absorption

Negligible water absorption according to the standard ISO 62.

Softening temperature

Specified between 80°C and 84°C according to the standard ASTM D 1525 and ISO 306.

Tensile strength at break

The tensile strength at break is 30 N/mm² according to the standard DIN 53455 and ISO 527 – 3.

Light fastness

The light fastness is equivalent to n⁵ in the grey scale, according to the standard ISO 4582 and ISO 4892 – 1 – 2 (adapted).

Flammability

Self-extinguishable according to the standard UL 94.

Stain resistance

Good resistance to white and red wine, beer, condensed milk, black currant juice, oxygenated water, water, mercurochrome, cola, cleaning agents, lixivium 12°, according to DIN 68861.

Storage temperature

The recommended storage temperature is between 18°C and 25°C.

Shelf Life

The product should be used up to 18 months after production date.

Warranty

Probos edgbanding products are produced according to industry-accepted standards. However, due to variations in raw materials, some minor colour drift can occur from batch to batch.

Customers should inspect the supplied materials, prior to use.

The manufacturer's warranty and liability for bond, colour, pattern, surface embossing and recommended matches extend only to the replacement value of the specific edgbanding material involved.